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AVIATION

The Oldest American Aeronautical Magazine

August 14, 1928

Issued Weekly

PRICE 20 CENTS



Flight picture of a Travel Air cabin monoplane at 10,000 feet.

VOLUME
XXV

NUMBER
7

Special Features

The Elias "Aircoupe"

Production Planning and Control

Production in the Travel Air Factory

AVIATION PUBLISHING CORPORATION
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The Oldest American Aeronautical Magazine

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The Oldest American Aeronautical Magazine

Vol. XXV

AUGUST 11, 1928

No. 6

Maj. Lester D. Gardner

FOR SIX YEARS SINCE AVIATION was first published, the name of Maj. Lester D. Gardner has appeared either as the publisher or a member of the staff. Last year, after he had sold all his interests in the company to his associates, they requested that his name be allowed to remain as a Director, although he was no longer actively connected with AVIATION.

Maj. Gardner's election as President of the Aeronautical Chamber of Commerce of America shows him where any responsibility, however remote, for the opinions expressed by AVIATION might be ascribed to him if his name remained on the roster. As is well known, his vigorous statement on the trend of aeronautics for the last twelve years has played an important part in the sound development of the art as well as the science. As spokesman for the aeronautical industry of the United States he will naturally desire to be free from all connections which might in any way lead him to conclusions to the group that has honored him. With great regret, as his request, we remove from our editorial "stablehand" the name of the leader of the magazine.

We congratulate Maj. Gardner on the well deserved honor that has come to him. The staff of AVIATION through many years of personal association, knows of the unselfish and impersonal aspirations that he has always had for the aeronautical industry. He has achieved a record of his progress on these pages, fought his battles and proved his achievements. We are therefore, in a peculiarly fortunate position to congratulate the industry as well, in choosing Maj. Gardner to guide it through this important year of exposure. The problems that confronted it will now require for their solution, experience, judgment and an unselfish willingness to do a difficult task, and there is no one better qualified than Maj. Lester D. Gardner.

Profitable Weather Reports

EVERY ONE is interested in weather reports but their cash value in accurate forecasts has not been very great. As a result the weather bureau's reputation has been built up only to a point where it can predict general conditions, and even in this it is often in error. It is quite generally admitted, however, that with a sufficient number of observation stations, sending out accurate reports that are really accurate, forecasts could be made. At the present rate of growth of air transportation the time is not far distant when a very elaborate system of weather reporting will pay for itself many times over. For example, a regular air mail route is often blocked by storms or fog conditions, here it is very rare when there is not a way through within a hundred miles of the

regular course. As the volume of traffic gets larger, being able to get through will mean greater revenue to pay for a week's expense in getting detailed weather reports.

The present expense of weather reporting which is being tried out on the Los Angeles San Francisco air line must be the subject of the Geographical Fund should prove of very great interest and it is to be hoped that they will be able to prove that local weather reporting can be made both accurate and profitable. One wonders however, what Californians are saying about having their state selected as being the most suitable place for reporting bad weather.

Let Them Have It

FOR MANY years there in the manufacturing end of the aircraft industry have been working extremely hard and with very little of any help from outside sources. Several concerns have built up a large amount of business, especially plans, design, engineering work and their success is the result of the efforts and ability of the men at the helm. After such long and bitter struggles as most of these men have gone through it is only natural that they should feel a certain sense of resentment for those who are not so profoundly of their help, and it is also natural that they should, as a matter of pride, desire to maintain their hard won independence.

However, conditions are changing. The struggle for mere existence is becoming an equally bitter competitive struggle. There will be an ample volume of business to be shared, but it will take just as much energy and ability to stay in the running as it did when the volume was small. The main difference will be that money for equipment is more available and that getting into production and establishing a widespread system of distribution and service will be absolutely essential. To handle this, large amounts of capital will be needed, especially for the commercial manufacturer. It will go against the pride of many a man who has built up his business solely through his own efforts to consolidate with other firms, or to bring in outside capital which will interfere with his independence, but in many cases it will be the part of wisdom to do either.

There is little doubt but that the aeronautical field will go to a serious extent, follow the history of the automobile field where mergers, consolidations and changes of ownership have been the rule. Now that outside capital is anxious to get into the field, there is a real opportunity to emphasize the efforts of previous years even if it means the sacrifice of complete personal control. The next few years will undoubtedly see many and rapid changes and to a large extent the ownership of the aeronautical industry will pass into new hands.

Production in the Travel Air Factory

By WILLIS PARKER

THE history of the Travel Air Manufacturing Co., Wichita, Kan., is in two sections. The two buildings, each 75 ft. wide and about 282 ft. long are set out end to end so that they are, to all intents and purposes, one long building with an open court in the center. Raw materials enter the history at the extreme ends of the buildings, and flow toward the center where the fabricating processes merge into completed planes, which are rolled from the open court between the two buildings to the flying field where they are test flown. From there the planes go either to the hangars for delivery to purchasers within a few days, or take the air and fly to their new bases.

The construction of the factory, the location of the machinery, and the movement of the raw materials through the shops to the final assembly are most interesting to all who visit the plant. Careful distribution provided for the continuous motion of raw materials through the fabrication processes with no halting at the shipping room door for the sales department to catch up with production. Under present conditions, there is no difficulty on the part of the Travel Air sales organization in reworking a plane equal to, if not ahead of, the manufacturing unit. But manufacturers need such a loss to be a temporary stoppage of materials in the plant. It is in such stoppages that delays and costs are lost.

The Travel Air Plant and system of manufacturing eliminates the "diers." The moment a piece of raw material is drawn into the raw of this manufacturing structure, it keeps on moving to emerge into the sunlight again as a part of a finished plane. In theory there are no

buildings for it is here that the wings are made, covered and painted.

Let us consider the metal working building first. At the extreme end of this structure—just farthest from the other building—but on the side, is a wide door where raw materials are received. Suppose that a load of tubing is delivered. It is taken by two workmen stationed



A drawing showing the routing of materials through the fuselage construction building.

near the door, and rolled to a saw where it is cut into lengths desirable for fuselage frames, and is then placed in racks near the jigs where the frames are welded.

If it is a shipment of wire which is received it is sent to a balcony that extends from a point near the receiving door to the end of the building and around the other end about half way. The general offices of the company are situated under the balcony, but are separated from the factory by sound proof walls. One portion of the balcony is devoted to the construction of sub-assemblies and the other to the manufacture of the wires used in the planes. The tail assembly department has its own welding apparatus and jigs and never interfaces with the fuselage frame construction and welding. From this balcony, the prepared materials flow downward and into the production line.

We next "back-up" partly to our statement and admit that there are some materials, semi-finished or completely constructed, that are not manufactured at this plant and therefore are unloaded at the parts department, which is near the receiving entrance. Such items as screws and bolts are included in the parts department, which is directly in the center and on one side of the metal working building. The position of this department reduces the number of men required of the workmen working to and from their benches for these small items. Bolts and screws might be claimed as other than raw materials, but we will consider them pre-fabricated materials, or finished parts since no machining processes are necessary to make them ready for the production line.

The production line in this building flows from west

to east. In the northeast corner of the building is the section devoted to the construction of fittings. Near it on the north side is the section known as the sheet metal department. Next to it is the covering and upholstering department. This next is line is the dope room, separated from the main factory by five walls and five doors. The assembly line runs down the center of the building and the various sections into the line from either side. This eliminates unnecessary movement of materials.

Returning once more to the upper end of the assembly line, we find that the frame work of the fuselage is stored in two sections on jigs situated parallel to the production line, but a few feet to the south of it. One section is the rear end of the fuselage and the other the forward portion. These sections are moved into the main line, brought together and are welded, and are moved down the line where additional bracing and rigging is put in.

Use Made of Ceiling Space

A unique feature of the building is the utilizing of ceiling space for the various smaller departments. They are arranged somewhat like islands in the sea and are about 30 ft. square. On these workmen construct the sub-assemblies and do portions of the work necessary on the fuselage when it reaches a point in the assembly line near these "islands." On one such island is a portion of the upholstery department.

The finished fuselages may be sent to one of two places at the end of the assembly line. If the plane is not to be delivered immediately, it may be backed out of the dope room and moved forward into a space designated for the storage of planes ready for delivery. If it is to be delivered immediately, it may be run through the opposite end of the dope room to the final assembly department which opens into the court between the two buildings. There it awaits the wings coming from the other building.

Raw material enters the second building—the wood working department and wing section—at the corner end of the building. If it is lumber, it is cut into the required lengths, passed through the hand saw and planer, and is stored on its way toward the west end of the building. Some of it goes to the wing-wing section, which is on the north side of the room. Some of it moves westward along a fairly straight line where it is associated with the wing wells into the complete wing framework, going to the

overhanging "island," located above the floor in the next manner that the islands are situated in the other buildings. From there, the frame work is dropped down to the wing covering department, and then into the dope room, after which it moves toward the court.

The wing framework is elevated to the various "island" by pulleys, which also run on tracks. One useful item is a sort of inclined railway. From the wing island, the wings go to a space above the wing parts department



A series of the fuselage sections and assembly building.

to fly. From there they move to the wing covering department where the fabric is put on. They are then moved into the dope room which is behind the parts department, for treatment. From the dope room they are moved to the rigging room where the fuselages from the other building are waiting.

To use the planes as to be shipped by railroad to their destinations, it is not necessary to rig them at the plant. The fuselage is moved directly from the final assembly room in the first factory, and the wings from the second factory to the railroad station. They do not meet until the last car is reached to which they are shipped.

Needless to say, the factory is equipped with the latest type of machinery, ventilating systems and fire prevention apparatus. It was towed less than a year ago and was designed as an airplane factory. The doors opening on the court between the two buildings are the full width of the structure. The use of the island is an outstanding feature of the factory. They permit the dropping down of the sub-assemblies into the production line without

(Continued on page 488)



A drawing of the wing construction building of the Travel Air Company.

stock rooms in which materials may enjoy a temporary respite. They must keep moving. To better explain, we will take each of the two buildings separately and describe the production current therein. The first building is a metal working section wherein the fuselage is constructed, painted, upholstered and covered and the rigging installed. The second building may be termed a wood working



The plant of the Travel Air Manufacturing Co., at Wichita, Kan.

The Lincoln-Page

New Three Place, Open Cockpit Biplane is Designed to be Powered With an OX-5 or Wright-Hispano Engines

THE Lincoln Aircraft Co., of Lincoln, Neb., is now in production on a new three place biplane designed for the 90 hp. OX-5 or 150 or 180 hp. Wright-Hispano engines. Either of these power plants may be installed by merely changing the engine mounting and cooling, the remainder of the plane being standardized in construction for all installations.

The Lincoln-Page biplane, powered with a 180 hp. Wright-Hispano engine, has a maximum speed of 130 mph and a cruising speed of 100 mph. The landing speed is 45 on a p. h. The plane climbs at the rate of 1,500 ft. per minute and the service ceiling is 15,000 ft. A total purchase capacity of 57 gals. gives the plane a cruising range of 600 mi. at maximum speed and 715 mi. at cruising speed.

A Welded Steel Fuselage

As in a high percentage of new production planes, the Lincoln-Page has a welded steel tube fuselage and tail group and wood wings, covered with fabric. The fuselage is of conventional design being built in the form of a truss and having reinforcements at all important points in the welding. The tail group is of similar construction. Elevators are built in a cast requiring only one brace which is inside the fuselage. All metal is given a coat of lacquer to prevent corrosion before being covered.

Four bolts are used to attach the engine mounting to the fuselage and all of the tubes that comprise the mounting are reinforced by telescoping a heavy gauge tube inside the main members. The engine is supported on air brackets.

A frame plate is well insulated the engine from the rest of the fuselage, decreasing the fire hazard. Bolted directly to the fire wall and above the engine is a water expansion tank which provides for any possible overheating. The radiator, however, being mounted in the slipstream below the fuselage, affords ample cooling under any operating conditions. For cold weather operation a set of radiator shutters is provided and actuated by a lever in the plane's cockpit. As oil cooling is in placed directly below the engine inside the cowling, which has louvers in both front and rear, the forward louver being reversed to admit cold air from the slipstream.

Solid Spruce Spars

No radical departures from new production practice are found in the construction of the wings. The spars are of spruce and are solid throughout their length, affording ample strength for the wing structure. The lower ribs are of laminated wood with cap strips at the top and bottom and lightening holes to decrease their weight. Compression ribs are of solid spruce. The leading edges have extra reinforcement to prevent the covering drawing in concavely between cane ribs. Solid bent aircraft wire is used in the drag bracing. Ailerons are double and are similar in construction to the wings, having spruce spars and laminated ribs. Interplane and center section steel tube struts and streamline steel tie rods provide the external wing bracing.

(Continued on page 490)



A side view of the Lincoln-Page three place open cockpit biplane powered with a 180 hp. OX-5 engine, manufactured by the Lincoln-Page Aircraft Co. of Lincoln, Neb.

Production Planning and Control

By EDWIN R. DOUGLAS
Consulting Engineer

PRODUCTION must be controlled through exact knowledge of what is to be done, how it is to be done, by whom it is to be done, and when it is to be done. The first two (What and How) will be considered in.

- (1) Drawings of the parts and assemblies.
- (2) Definite Specifications of the material, labor, machines, and tools required.
- (3) Stores, Methods and Methods that ensure having necessary material on hand when wanted.
- (4) Written instructions (where required) telling how the operations are to be done.

The second two (By Whom and When) are covered by:

- (1) Scheduling all production orders for parts and assemblies as to the machines or work-places where the work is to be done, and the priority, or sequence in which they are to be run.

- (2) Dispatching these orders, at the proper times, to the designated machines or work-places where the work

is to be done, and the priority, or sequence in which they are to be run.

(2) Dispatching these orders, at the proper times, to the designated machines or work-places, with all materials and tools required for carrying on the work.

(3) Constant Check-Up of work in process to see that things are going as scheduled, to prevent interferences, and to take care of emergencies.

Through experience, certain methods have been worked out as best for carrying on these different functions. These will now be discussed and compared.

Dispatching

The making of these by the Dispatching Room comes under the supervision of the Chief Engineer and will of course be done according to his instructions. There are, however, a number of ways in which the work of production may be helped by a well-planned arrangement.

(Continued on page 490)

COMPONENT	PART NO.	QTY.	DATE	BY	REMARKS	REVISION
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45	1	1			Wing Struts, Upper Right Hand	449 1/2/38
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Reproduction of a sheet in short of a drawing and part number record book

The Merits of Aviation Natural Gasoline

By "BILLY" PARKER
Test Pilot, Phillips Petroleum Co.

FROM some years past the need has existed for a more volatile fuel than domestic aviation gasoline. This need has been felt more keenly during the last two or three years since the latest types of high compression engines, and especially the radial, air-cooled engines, which seemingly present more or less of a problem as regards even fuel distribution and operating temperature control, have come into general use.

Aircraft operators who use these latest engines, and particularly those whose routes are of such a nature as to require flying at extremely low atmospheric temperatures, have experienced considerable trouble in securing a fuel which will operate satisfactorily, due primarily of course, to the fact that the heavier material in the gasoline which has been available is not vaporous.

Those heavy ends which enter the engine in the form of liquid are not readily combustible and consequently not only fail to deliver power, but act as lubrication, foul spark plugs and otherwise adversely affect the general performance of the engine—under some conditions to such an extent that it is impossible to maintain flight even at wide open throttle.

"Hot-Spot" a Common Remedy

Many operators have attempted to overcome this difficulty in various ways. The most common method of obtaining better engine operation has been to supply an additional amount of heat to the carburetor air intake, or to install a "hot-spot" between the carburetor and the fuel intake manifold.

These added features are both very desirable with any gasoline if the amount of heat applied is not excessive. It is not desirable that an amount of heat greater than the latent heat of vaporization of the fuel need be applied to the carburetor air intake, although this amount of heat intake is not only desirable but necessary in order that the air passing the jets in the carburetor will not have its moisture content condensed and frozen, thereby closing the opening in the jet itself as well as the fuel passage in the carburetor.

It should be realized that when the air passes the jets in the carburetor and on through the throttle butterfly valve, there is a drop in temperature due to the latent heat of vaporization of the fuel which is being vaporized. This temperature drop varies from 10 deg. to 60 deg. F., depending upon the conditions under which the gasoline is being used. Naturally the moisture in the air will freeze if operating conditions are such that there is a sufficient drop in temperature.

An exhaust valve or other suitable means of supplying heat to the air intake, provided with an adjustment in

order that the proper amount of heat may be applied, should be employed, and gradually all engine builders now equip their engines with such devices.

Many tests have shown that even extremely low atmospheric temperatures will not cause a frosting in the carburetor unless there is a high moisture content in the air. On the other hand, freezing conditions have been encountered in fairly warm weather if a considerable

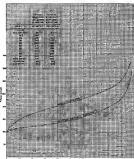


Chart showing comparative fuel/air ratios versus other normal aviation gasolines.

moisture content is present in the air. From this it will be seen that the air temperature is really no index as to the amount of heat necessary to maintain the freezing condition, but since a loss of power will be noticed as the ice builds up in the carburetor, the pilot has available to apply heat to the air intake before the condition becomes serious.

In using the new aviation natural gasolines which are now available, the hot spot above the carburetor is not necessary because this gasoline is very volatile and con-

(Continued on page 480)

The Elias "Aircoupe"

A Two Place Anzani Powered Biplane Easily Converted from the Open Cockpit to the Closed Cabin Type

TESTS were made recently by Dr. Elias & Bro., of Buffalo, N. Y., on its new convertible monoplane. The *Conquest* plans to go into production on the model at an early date. The plane is known as the Elias "Aircoupe" and designated Model E-C-1. It is a two place, externally braced, high wing type, powered with an 80 hp. Anzani radial inverted engine. The convertible feature makes it possible to change the plane from an open cockpit to a closed cabin type in a very short time without altering any part of the structure of the plane.

One of the most noteworthy features of this plane is its simplicity of design. Wherever possible, right and left hand parts are made to be interchangeable. This is true of the ailerons, elevators and practically all of the fittings throughout the entire plane. This reduces spare parts inventory to a minimum.

The plane has a wing span of 38 ft. 11½ in., an overall length of 20 ft. 11 in. and a height of 7 ft. 2 in. It weighs 850 lb. empty and carries a useful load of 518 lb. It has a maximum speed in air level of 90 m.p.h. and a climbing rate at sea level of 290 ft. per min. The landing speed is 30 m.p.h. and the service ceiling 10,000 ft. The plane was designed by Joseph L. Cato.

In fuselage construction the aircoupe conforms with new production practices, using welded sheet metal, down-south tube of even diameter and thickness throughout. No bracing wires are used in the fuselage. The finished structure is rust proofed and covered with a high grade of fabric. The engine mounting is also of steel tubing and is designed so that all parts of the engine are easily accessible. The power plant may be dismounted by the removal of six bolts. An efficient firewall is provided between the engine and seating compartment. The cowling is so designed that by removing a few bolts it can easily be detached from the fuselage.

The wing ribbing is of the monogone semi-cantilever type. The left main portion of two struts between each wing panel and the fuselage. These struts are directly attached to the ribs running through the fuselage inside of a heavy gauge steel tube which also acts as a compression member. This eliminates the possibility of fatigue failure at the fuselage through crystallization due to vibration.

The upper ends of the struts are fastened with universal fittings cut from solid nickel steel forgings, heat treated, which bear on aluminum pads on the under side of the spars. This allows the aircoupe to be taken on the under side of the spar rather than on the top of the spar as the side plates carrying the lift loads. By the arrangement of the lift struts and the location of the aileron all possibility of aileron lock causing warping of wing is eliminated.

Wings Constructed of Wood

The wings are constructed of wood with solid spruce spars and ribs webbing is of plywood with spruce ray strips. Leading and trailing edges are of heat treated duralumin. The spars are connected together at their outer ends with two ½ in. heat treated nickel steel "U" bolts. The ribs are made in the internal wing bracing. Large diameter bolts are used to provide proper bearing surface for the cabane struts which terminate together at the center of each spar between the wing panels. The wings are covered with fabric and doped.

Landing gear is of the split type with shock absorbers struts between the axle and upper fuselage keelsons. The compression load is taken by steel coil springs and flexing is prevented by hydraulic cylinders. The tread of the wheels is 7 ft. 3 in. The tail and wheels on the

(Continued on page 480)



Front view of the Elias "Aircoupe" powered with an 80 hp. Anzani engine.

AIRPORTS AND AIRLINES

New Rate Brings Increase in Mail

C. A. M. Lines Report Large Traffic as First Cost Scale is Inaugurated

Though it is too early to give statistics showing the full effect of the new air mail rate on the traffic at various parts of the country, reports have been received which indicate the trend of increase observed with the inauguration of the new first class scale. Throughout the nation the air mail package established a record for volume carried and made from the American Air Transport Association estimates. The following items indicate the activity during the first few days.

HARTFORD, CONN.—With the beginning of the new postal rates for air mail, a flood of mail was on hand at Hartford post office. The place was swamped by the first day's business and the Colonial Air Transport Company has the contract for the mail delivery.

Over 3,000 air mail stamps were sold and a large cargo left the field. The Colonial Air Transport, Inc., states that the air mail load leaving Hartford on the first day was four times greater than usual.

NEW YORK, N. Y.—The extremely heavy population of air mail at Newark was by the National Air Transport Co. for the first day of the new rate to mail rates. The volume for August 1 was put in the neighborhood of 100 per cent, while a 40 per cent increase was reported for the two following days. As for the transportation rate to mail rates, a 40 per cent increase was reported throughout according to reports on August 1.

LOS ANGELES, CALIF.—On the evening before the new rate went into effect, lots of air mail packages passed the 50,000 mark here. A large increase in packages was then reported under the new mail by the Western Air Express, Inc., operating the air mail route between Los Angeles and Salt Lake. It is estimated that the new postage scale will save Los Angeles mail users approximately \$300,000.

ST. LOUIS, Mo.—To meet the increase in air mail brought about by the new first class rate, the Robertson Air-

Capital Air Lines In Feeder Service

DAKLAND, CALIF.—A monthly airplane passenger service is now being operated between Oakland and Sacramento by the Capital Air Lines.

According to H. G. Anderson, chief pilot of the new concern, it is expected that with the opening of the state legislature traffic will increase to the point where daily service will be justified. The plane schedule has been arranged so that the Capital ships will serve as "feeder" for the planes of other transport lines operating from the municipal airport.

Carl Curry, operating the St. Louis-Cape route, arranged its planes to land the regularly scheduled. The new Whitcomb powered Tri-Motor Air was brought in by Child Pilot Garage here. When where the mail put was increased and the first cargo arrived at an auxiliary and convenient point.

BUFFALO, N. Y.—Two thousand air mail letters were observed on the Buffalo-Cleveland route on the first day that the reduced air mail postage was in effect. Fifty per cent of the air mail load leaving Buffalo on the first day was four times greater than usual.

OMAHA, NEB.—After mail through and in and out of Omaha declined in volume during the 26 hours following the reduction of the postage to five cents for the first class, it was found that the traffic department of the Boeing Air Transport Company, and later the mail in Omaha actually doubled in volume.

MILWAUKEE, WIS.—A record volume of air mail left from Milwaukee, August 1, the first day of the new air mail rate of five cents for the first class. The first volume in Chicago was 325 to 36 air mail packages were mailed during the Lindbergh and Bureau demonstration.

Open Mexico Airport

PORTLAND, ME.—Formal opening of the passenger carrying service of the Portland Airport at Saco, was inaugurated with the carrying of 22 persons. Two Pan-Am-Curtis C-5 passenger aircraft machines were used.

Will Have Special Air Race Lighting

Sperry, Westinghouse, and R.R.T. Arranging Large Scale Illumination at Miami Field

LOS ANGELES, CALIF.—Miami Field, Los Angeles, one of the 100 National Air Races to be held September 12-14, will be one of the best and most completely lighted three fields in the world during the new days of night racing, according to plans by Charles F. Hall, president of the California Air Race Association.

The Sperry, Westinghouse, and R.R.T. lighting companies are now at work on the preliminary details for the installation of every known airport lighting device. Among other lighting features will be the Westinghouse automatic floodlight system which is turned on by the sound of a plane's engine starting. Another feature will be the installation of a neon light beacon used to have for continuing power. Powerful arc and incandescent floodlights will complete the lighted and illuminated of the field. The chairman of the race course, the grandstands, and the grandstand building. Plans under way by several Los Angeles aviation companies to establish in the night flying of passenger cars. Miami Field during the period of the race.

Olson Air Lines Buys Mrs. M. Steele's Firm

OMAHA, NEB.—The Steele Air Lines of Omaha was recently sold by Mrs. Myrtle Steele and later sold to the Olson Air Lines, Inc. The sale was a confidential transaction to the late Mrs. Allen Olson. The new organization will be known as the Olson Air Lines, Inc. Mrs. Olson, president and her wife, secretary-treasurer. They are also owners.

The transaction includes possession of a large airport and school located at Twenty-third and Main, is the extreme north part of the city. Plans for passenger transportation, the landing field and erection of additional hangars are under way, according to Olson. He plans to establish the school, erect a new training building, including courses in mechanics, aerodynamics and navigation, as well as aerial flying. Since last May Olson has been instructor of flying at the airport which he purchased.

Meet to be Held at South Bend Airport

SOUTH BEND, IND.—Exhibition flying, parachute jumping, balloon riding and other features will be included in the program of the annual Air Meet of the St. Joseph Valley Aviation Club to be held September 12 and 13 at the municipal airport here. Aircraft from many parts of the country will participate in the event and prizes will be offered for glider contest, the longest distance from an established airport having previously been started the contest. Private mail also be given to the best actively engaged plane from each state arriving at the airport after September 14.

Events scheduled for the first day of the meet include a stock plane O-S-X meet, a stock plane landing contest and a glider contest. The prize money will be given for each of these events. On the second day a consolation race for O-S-X planes, a balloon flying contest and a parachute jumping contest will be held, for all of which prizes will be awarded.

Free gasoline and all will be furnished to planes entering the contest and passenger carrying will be permitted on all planes and pilots entering in the event meet be served.

Hockaday Conducting Airway Marker Tests

MICHIGAN, E.A.N.—Woody Hockaday of Wichita, who spent a personal training in marking the highways of the nation, was engaged in a series of tests at Wichita, Kan., to mark the airway. Hockaday has been in Washington several weeks, experimenting with his radio beacon and a wide assortment of lights.

On the roof of the Department of Commerce Building, Hockaday is conducting a series of tests of the new system of Hockaday, like a series of dots situated at the national airport, marking the airway in Wichita, a few weeks ago. He has the cooperation of the Department of Commerce and each day devote time to the study of the lights and their use in the vicinity of various airports. Out of the tests is expected to come a revised system of lighted airway markers. Hockaday H. W. of the Bureau of Aeronautics, is chairman of the committee supervising the tests.

Jefferson Taking New Field

ROCHESTER, MINN.—Work to be started at once here on the construction of an airport by the Mayo Foundation, a commission of which Harry T. Harlow is manager. The new field, to be operated by Jefferson Airways, Inc., of Minneapolis, is to have the runway and it is to be equipped with both beacon and flood lights. The total cost has been estimated at \$2,000,000.



Showing the route of the new air mail line between Louisville and Louisville, recently inaugurated by Commercial Air Lines, Inc.

Western Air Express Takes Over New Line

SAN DIEGO, CALIF.—Western Air Express announced its expansion program a few days ago under which it assumed operation of the Pacific Marine Air Express line. This gives to Western Air Express its fourth important air line. The line between Los Angeles and Salt Lake City, and to have a direct passenger line between Los Angeles and San Francisco and the air mail and passenger line between Pacific, Colorado Springs, Denver and Cheyenne.

Herrie H. Hadden, president of Western Air Express, in announcing the move of airways with Pacific Marine Air Express, said it knows that E. A. Borne, president of the company, is a business general manager of the system. It will be known as the Pacific Marine Express of the Western Air Express. To the general the flying boat formerly used by T. M. A. will be used, but it has been suggested that W. A. E. will keep a conventional ship.

Notrus Hangars for New Texas Airport

HOUSTON, TEX.—Announcement has been made by Henry E. Wilson of the Vetro-Hamper Corp., that the firm has been awarded the contract for two hangars on the new W. L. Edwards Airport. The airport, which is now under construction, occupies a 200-acre tract on the west of the Main Street. The hangars will be used for the storage of aircraft. Work on the hangars will be started in the near future and the cost of construction will be approximately \$1,000,000.

Dedicate Boeing Field at Seattle

Company's 12-Passenger Transport and Single Plane Fighter Exhibited

SEATTLE, WASH.—Boeing Field, Seattle's new municipal airport lying at the city's suburbs, was formally dedicated recently when leaders from all parts of the Northwest gathered to witness the city's aviation day. It was the first time that a large number of pilots representing every state in aviation participated. The dedication honored William E. Boeing, who made the aviation industry and in sponsoring aviation and in sponsoring aviation and in sponsoring aviation and in sponsoring aviation.

More than 30 aircraft of every type, ranging from the bi-winged, 12-passenger Boeing transport, took part in a rehearsal of the new Boeing field. It was the first public showing at this occasion. It is made of a plot of 220 acres, with a total length of 10,000 ft. and a width of 1,000 ft.

Continued with its immense cost, was dedicated on August 13, the night-plane fighter, which proved and made of a high speed of 150 mph. Last week the new field took the first flight of the field.

Service Planes in Construction

Cost, David Long, U. S. A. air officer of Seattle, announced a flight of five service planes in the air. The planes were the Douglas B-1, the Douglas B-2, the Douglas B-3, the Douglas B-4, the Douglas B-5, the Douglas B-6, the Douglas B-7, the Douglas B-8, the Douglas B-9, the Douglas B-10, the Douglas B-11, the Douglas B-12, the Douglas B-13, the Douglas B-14, the Douglas B-15, the Douglas B-16, the Douglas B-17, the Douglas B-18, the Douglas B-19, the Douglas B-20, the Douglas B-21, the Douglas B-22, the Douglas B-23, the Douglas B-24, the Douglas B-25, the Douglas B-26, the Douglas B-27, the Douglas B-28, the Douglas B-29, the Douglas B-30, the Douglas B-31, the Douglas B-32, the Douglas B-33, the Douglas B-34, the Douglas B-35, the Douglas B-36, the Douglas B-37, the Douglas B-38, the Douglas B-39, the Douglas B-40, the Douglas B-41, the Douglas B-42, the Douglas B-43, the Douglas B-44, the Douglas B-45, the Douglas B-46, the Douglas B-47, the Douglas B-48, the Douglas B-49, the Douglas B-50, the Douglas B-51, the Douglas B-52, the Douglas B-53, the Douglas B-54, the Douglas B-55, the 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Weather Station Chains Organized

*Pilots to Receive Forecasts
from Points Along Route
Before Taking Off*

WASHINGTON, D. C.—Weather forecasts to be made by weather stations along the air routes recently established by the Department of Commerce will be furnished by chains of stations usually established by the U. S. Weather Bureau, according to an announcement made recently by W. B. Gregg, administrator in charge of the Aeronautical Division of the Weather Bureau.

Reports from points of observation along the routes of scheduled flight will be sent to airports where they will be given to pilots about to take off on the route where the observations have been made. Then the pilot is furnished with current knowledge of the conditions along the stretch he is about to traverse. This is also applied with balloons regarding weather conditions at the scheduled points and at points where conditions are likely to change from bad to good.

New Group on West Coast

Most of the weather stations recently organized are along the San Diego-San Francisco route. Major stations have been located at the airports at San Diego and Oakland, Calif.; Portland, Ore.; and Seattle, Wash. Service is to be supplied from the city offices nearest to the airports at first order weather stations at San Diego, Fresno, San Jose, and Berkeley, Calif.; Portland and Rochester, Ore.; and Tacoma, Wash.

Secondary stations have been organized at San Francisco, at Los Angeles, Calif.; Denver, Colo.; Miami, Fla.; St. Louis, Mo.; Chicago, Ill.; Kansas City, Mo.; Omaha, Neb.; Minneapolis, Minn.; St. Paul, Minn.; Portland, Ore.; Seattle, Wash.; and Spokane, Wash. This group of stations report the surface conditions such as temperature, wind, clouds, visibility, etc., by day and night. All of them report to the more important stations at advance of scheduled flights. For the San Diego-San Francisco route, reports are sent from San Francisco.

Reports for West Coast

Weather stations have also been organized to supply reports for the new routes between Cleveland and Louisville, Atlanta and New Orleans, Chicago and Elkhart, Chicago and Kansas City, and between the stations of the first order for the Cleveland-Louisville route were organized at Cleveland, Dayton, and Cincinnati. O. Weather stations of the second order were established for this route at Akron, O., and Dean, N. Y. on the Ohio River.

First order stations for the Atlanta-

Embry-Riddle, Stout Open Line

CINCINNATI, O.—Week end passenger service between Dayton and Cincinnati has been inaugurated by the Embry-Riddle Co., which has leased the Dayton Air Service route to Ford Transportation Lines.

The plane leaves Dayton each Saturday afternoon, reaching Cincinnati about three hours later. Returning, it leaves Louisville Airport at 10:30 Monday morning. The fare each way is \$30 and the round trip \$50.

During the trip in Cincinnati, the plane is down on the day and night trips over the city from Louisville Airport. The first trip arrived approximately 8:30 a. m. for this flying because of late weather. The plane carried approximately 20 passengers, or eight of limited preliminary delivery.

New Dayton routes were established at Cincinnati and Louisville, and stations for the Chicago-Louisville Airport were opened at Cedar City and Des Moines, Iowa, and Omaha, Neb. For the Chicago-Kalamazoo route stations were organized at Detroit, Bay City and Muskegon, Mich.

New Buildings Opened By Oklahoma Company

OKLAHOMA CITY, OKLA.—Several hundred persons attended the opening of the eight glass-pane, three-story building of the Oklahoma Company, on the southeast corner. The company has removed its offices from Norman to Oklahoma City, and is now in a position to offer convenient service including crisis roadway advice, instruction and storage of planes. Pilots report drop with safety mechanics in attendance is also at the heart of the new office.

J. C. "Chet" Graham is president of the company, which is incorporated for \$200,000 stock and holds the local American Eagle Airlines charter. He is assisted by J. H. Hays, vice president, and James G. Hays, Jr. chief pilot.

L.A. Taking Mines Field

LOS ANGELES, CALIF.—Mines Field, which will be the scene of the 1928 National Air Races here September 8-14, has been definitely selected by the city council as the future Los Angeles Municipal Airport.

The city will take formal possession of the field at Dayton, O., on the 10th, at a 30-cent price which provides that the city shall pay a net of \$100,000 for the first year, and \$200,000 per year for nine years thereafter.

Many Attend Meeting at Marion Field Opened

MARION, IND.—Marion dedicated its municipal airport recently while a crowd estimated at 20,000 persons looked on. Street lights, airplane noise, and the firing of a rifle, and a fireworks display at night lent to the entertainment. The dedication exercises were an event were arranged by the Junior Association. Commerce Through the efforts of this organization the field was dedicated a month ago.

Following Paul Yates, director of the post, with a keynote addressed to the field of small flying, speaking of good luck to the flying field. Adjutant General William Kierman, commanding officer of the Indiana National Guard, formally dedicated the field and stated the activities of the day. Flare signals, the balloons in the sky, and they flared away into the air, carrying with them the hopes of good luck. Three Army planes from Wright Field at Dayton were present in a salute to the dedication day exercises.

Freddie Lund, joint pilot for the Waco Company, was the 30th air race. He was followed by the Indianapolis of Seward Field at Ft. Wayne, Spang's Waco, and Harold C. Brooks, of Indiana Airport at Indianapolis, piloting a Triad Air.

Freddie Cole of Troy, O., was the grandest, jumping contest. Marvin Johnson of Indiana, Ed. and W. H. and Brown White, of Elwood, Ind., won first.

W.A.E. in New Plane And Steamer Service

LOS ANGELES, CALIF.—An aircraft and steamship transportation job has been completed by officials of the Western Air Express Co. The company, which is now in a position to offer convenient service including crisis roadway advice, instruction and storage of planes. Pilots report drop with safety mechanics in attendance is also at the heart of the new office.

The new service provides a plane each way daily with the steamer each four round trips weekly. Accommodations will include automobile transportation to and from the airport and luncheon served in the plane. The round trip fare is to be \$10.

To Start New Dakota Line

RAND CITY, S. D.—Plans will be operated over the newly dedicated Minot-Dakota line between Rand City to Lincoln, a regular schedule this fall. Walter Haley, leader of the Rapid Air Lines, Inc., announced.

Dedicate Municipal Airport at Akron, O.

AKRON, OHIO.—Formal dedication of Akron Municipal Airport was held at 10:30 a. m. at Akron's new municipal airport took place recently in connection with the inauguration of service on the new Cleveland-Akron airport line of the Continental Air Lines, Inc.

Dedication ceremonies included short talks by Mayor G. Lloyd West, Akron, Congressman Lloyd Wilson, and C. W. Scheraga, Akron. William M. Bass, Akron, and James Hart, who will operate the three Wheeland powered Travel Air airplanes over the route, were also present.

Formerly Akron air mail had to be transported to Cleveland by rail and a change which would necessitate less of a loss. Since the two routes are approximately 25 miles apart, by air.

Planes leave Cleveland at 4:30 A.M. and reach Akron at 10:30 a. m. The trip is 3 P.M. and each scheduled hour has required each way for the 100-mile trip. Air mail is the plane of business flights along the route has been completed by the Department of Commerce, a measure of schedule will take place.

Van Vechten Invents Wind Direction Light

KANSAS CITY, MO.—A new light has been patented by Edgar Van Vechten, assistant chief engineer of the Air Transport Line, at Kansas City. The light is a light, 10 x 10 in. in size, and is placed on the wing of the plane to make it indicate wind direction. The light is a ball and a cone.

The light is patented by Van Vechten at the end of a cross shaft to be placed from the wing. A light to keep over the Kansas City airport when the plane is in the air. Van Vechten and the pilot were unable to see the wind cone. A bright red electric cone near the current, however, could be seen. This is the first of the light Van Vechten patented the light and cone.

Mine Association Formed

ROCKLAND, ME.—Plans for a \$100,000 Club A at the airport have outlined. The mine association has been formed of the Maine Coal Airport Association with view toward increasing the size of the mine. Captain George Stone, Rockland, is the president of the association and room 101 will be the home of the mine.

ROCKLAND, ME.—Plans for a \$100,000 Club A at the airport have outlined. The mine association has been formed of the Maine Coal Airport Association with view toward increasing the size of the mine. Captain George Stone, Rockland, is the president of the association and room 101 will be the home of the mine.

N. A. T. Building Radio Stations

WICHITA, KAN.—The National Air Transport Line, Inc., is building a new radio station at Wichita, Kan., which will be used for communication with the line's planes flying Chicago and Dallas on the Southwest route. It will also be used for communication with the line's planes flying Chicago and Dallas on the Southwest route. It will also be used for communication with the line's planes flying Chicago and Dallas on the Southwest route.

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To Dedicate Field At Uniontown, Pa.

UNIONTOWN, PA.—Carnegie to mark the dedication of the new 100 acre flying field here will take place August 23 and 24 and will be sponsored by the American Legion.

The field is the first day includes dedication of the plane and plane, and the plane is the first day includes dedication of the plane and plane, and the plane is the first day includes dedication of the plane and plane.

P. & W. Loses Plot

HARTFORD, CONN.—Due to the increasing demands for flying and work at Hartford Field, the P. & W. Co. has been forced to sell the plot. The plot has been sold to the Hartford Airport Association for \$100,000.

New Field in Milwaukee

WATERLOO, WIS.—Alfred Foster and Warren Wells of Eau Claire, Wis., have opened a flying field on So. 22nd Ave. and will conduct passenger flights.

Reports Trip of New Travel Air

O. G. Herald Flies 18 Cities and Took 700 On Flights

WICHITA, KAN.—O. G. Herald, sales manager of the Travel Air Manufacturing Co. here, has made a report of his recently completed demonstration tour of the new model Travel Air plane made in the U. S. He visited 18 cities, including Chicago, Detroit, Buffalo, Syracuse, Albany, Boston, New York, Philadelphia, Cincinnati, Indianapolis, and St. Louis in the plane, and he is now on the way back to a month.

At first 20 passengers were taken on demonstration flights, Kansas City, with capacity loads of six persons in every section, and new and then, as well as the six seats in the plane. The plane was reported to have been in the air for 100 hours, and it was reported to have been in the air for 100 hours, and it was reported to have been in the air for 100 hours.

Omaha Field to Have Individual Hangars

OMAHA, NEB.—City Commissioner Nease announced recently that private hangars to house one plane each will be located near the municipal airport. In connection with the Mr. Nease said, "We have had many cases where private hangars from persons who do not wish to house their planes with others. We are now planning a plan, whereby the one-plane hangars are located by a private company, which will permit the rent to be increased, the ownership is not likely with the city."

Opening New Western Line

ROSE, EDWARD.—A new aerial transport company, the Ed. Flying Service, is now making a daily passenger service between Rose, Minn., and St. Paul, Minn. The company is now making a daily passenger service between Rose, Minn., and St. Paul, Minn.

New Field in Milwaukee

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FOREIGN ACTIVITIES

New British War
Plane Developed

*Blackburn Co. of Leeds Building
"Lancet" Fighter for
Air Ministry*

LEEDS, ENGLAND.—A new type of light single-engine fighter plane is being developed for the British Air Ministry by the Blackburn Aeroplane and Motor Co., Ltd. This airplane has been designed to perform the same service as the biplane and higher powered plane of its type. The power plant is a seven-cylinder Armstrong-Siddeley "Lion" radial engine developing 150-170 hp.

The Blackburn "Lancet," as it is called by the manufacturer, is similar in performance and superior in maneuverability to the biplane fighters which are in use by the British Air Ministry. It is therefore well adapted to all purposes for which the larger planes are used and has the advantage of an appreciably lower production and operating cost. It is also suited to an economical mode of training as well as student pilot of the "Lancet" may be adapted successfully to certain types of work, such as fast mail carrying or police work.

The "Lancet" is available in either all-metal or composite construction, a single structure of aluminum alloys and duralumin being obtained in either case. High performance has been obtained by extensive use in eliminating interference between



Side view of new Blackburn "Lancet" light single plane fighter designed built for the Air Ministry

Col. Fitzmaurice
Joins Lloyd Line

DUBLIN, IRELAND.—According to reports here, Colonel James C. Fitzmaurice, who crossed the Atlantic in the Junkers transport Bremen with Captain Kowal and Baron von Hunsdorf, has signed a contract with the Irish German Lloyd Steamship Co. to pilot a plane in mail and passenger service between German ports and show one day in ten. This ship-machine service is to begin late this fall or early in spring, it is said. The transatlantic flight was made by the German liner named in honor of the first State Air Force

the service units and producing a clean design. The fuselage is well rounded and both upper and lower wings are attached to it by means of struts. A door arranged over the side of the fuselage affords access to a large compartment which may be used for the storage of military equipment. Although this compartment is the cockpit, efficiency of the plane is insured by ample supply of all sorts. Construction of the principal loads such as engine, plan and military equipment as near as possible to the center of pressure and careful engineering of the control surfaces contribute much to the mechanical maneuverability. The successful flight of all units and particularly the present flight is a factor which increases commercial confidence.

Civil Plane Production
Championed in Italy

ROME, ITALY.—Senator Azzoni and others recently drew attention to a Senate discussion to the fact that while all military planes of the Kingdom are manufactured in Italy, very few of the commercial craft are produced here. Germany was named as the chief source of supply at the important commercial planes, the production type being the Junkers. The discussion was motivated by the proposed aeronautical budget, the statute increasing the cost of Italian commercial plane manufacture. At present, three Italian lines operate services made in Italy. A Senon is used by the Calabri air line, while the Trieste-Turin line and the Trieste-Venezia line employ the Caproni, a large craft, manufactured by the Caproni Nicola Trivetti di Montecatini. One of the latter planes was recently said to carry German articles on the Berlin flight of 31 airplanes in Spanish and French.

Completes Commercial
Airport in Canal Zone

PAIDRA, CANAL ZONE.—The United Fruit Co. has just completed the first commercial air field in Panama. The field is at Payson, near the Costa Rica border and we have the city. Col. Arthur Fisher, commanding officer of Payson Field, has announced the field is ready for the first flight of a commercial plane. This announcement was made after a visit of Army airplanes from Payson Field. The United Fruit Co., which is developing large banana plantations along the west coast at Payson, is interested in the commercial service line established by the Pan-Rio Airways. This line supplies air service between the United States and Panama and the new field will serve as an emergency airport for these flights.

Designs Floating Mail Sack

PARIS, FRANCE.—Code competition has been employed in the design of a new mail sack brought out by a French inventor. By putting a rubber sack, instead of all glass, any drop the new type floating water-proof bag to the surface of a body of water as they pass. Detail employees sack the bag up at the first contact to the next mail station.

Paris-Barzatz Line Opened

PARIS, FRANCE.—A summer beach air line recently opened is a new line between Paris and Biarritz.

THE BUYER'S LOG BOOK

Black & Decker Drill

ONE OF the most important tools in the builder or simplest machine shop is the electric drill. The Black & Decker Mfg. Co., Torrington, Me., is producing a ball bearing type suitable for drilling holes up to 1/2 in. in steel. The drill is constructed with a motor having an idling speed of 400 r.p.m., has low rpm speed and great power. It is an ideal tool for general work. The drill is light in weight, very easy to handle and has such power that it cannot even be stalled with the use of a bench drill stand when working at its maximum capacity in steel.

A Black & Decker drill

The drill is furnished complete with cable, attachment plug and three power gear cracks. A three wire cable permitting ground connection can also be supplied. Motors for this tool can be supplied for all standard voltages.

Airport Floodlight

THE CHAUSE-Huiss Co. of Syracuse, N. Y., has developed a new 3000 watt airport floodlight having a 25° precision type parabolic phase reflector and a cast aluminum alloy housing. This floodlight is designed to give a narrow vertical distribution and a wide horizontal spread which can be varied from 45° to 80° by the use of various spread lenses.

This floodlight is equipped with a set of lenses which eliminate the spill light about the illuminated which would otherwise be bleeding to an aviation. It is painted in black and chrome yellow stripes to make it more visible in the daytime.

This floodlight will accommodate either the 1500 watt 32 volt lamp or the 3000 watt 32 volt lamp and can be focused in the daytime without the use of special tools or equipment.

A group of these floodlights with the lenses selected to give the proper light distribution will light effectively and economically any type airport and provides a system which is safe and reliable as well as economical to maintain.

Hanna Riveting Machine

THE INCREASING use of handless riveting in aircraft construction has led to the development of a special riveting machine for this purpose by the Hanna Engineering Works, of 1705 Elston Ave., Chicago, Ill. The Hanna Riveter has a reach of 48 in., a 10 in. gap and a 1/2 in. stroke and when operated at 300 r.p.m. is capable of driving 1/4 in. diameter rivets. The possible rate speed is 60 strokes per min. The pressure is produced by the ratchet (preloaded) and its uniform pressure for a considerable portion of its stroke results in perfectly driven rivets.

With the machine arranged this vertical and cylinder down, the rivets are loaded on the under side. Rivets may be inserted well in advance of the riveting, interferences to insert rivets are reduced to a minimum and consequently the operation of the riveter becomes almost automatic. The riveter is operated by a foot actuated valve leaving the workman's hands free to handle the work. This equipment is being offered in a wide range of sizes for other portable or stationary use.

De Walt Metal Cutter

GREATLY INCREASED production has been made possible in many airplane factories by the use of the De Walt "Wonder Worker" for wood working as well as metal cutting. The "Wonder Worker" is an electrically driven saw with overhead control, motor fitted in yoke and direct drive power. The crust over springs in a complete drive, the motor runs forward or back in any angle, making it possible to make angle cuts more accurately.



De Walt Wonder Worker installed in factory

and quickly than by any other method. It is manufactured by the De Walt Products Co., which has general offices and factory in La Grange, Pa., and sales and service branches in all principal cities.

The "Wonder Worker" is built in several models with various sizes of saw blades. For cutting aircraft steel tubing a 3/8 in. tapered ground fine tooth metal saw is preferable. A special hand rechet feeding device causes the saw to move rapidly through the metal.



Trade Mark Registered

Craftsmanship

IN this age of mass production, the beauty and durability of old time craftsmanship is still prevalent in the mohair fabrics produced by The Shelton Looms.

The manufacturing resources and experience of this organization, one of the largest in the industry, is at the disposal of manufacturers who desire a wide variety of mohair fabrics for upholstering the interiors of aeroplanes.

The Shelton Looms

395 Fourth Avenue,
New York, N.Y.

thereby providing positive operating temperature control. It may be well to point out that an excessive amount of heat applied to the mixture in the fuel manifold will result in a decided loss of power. This is due to the fact that the mixture is at a much higher temperature when combustion occurs, and since this higher temperature is totally unnecessary in the case of a fuel which is already vaporized, the additional heat simply tends to increase cylinder head and piston temperatures.

It seems to be common practice with users of air cooled engines, to attempt to raise the oil temperature by heating the mixture and raising cylinder head temperatures to an excessive degree. While this does raise the oil temperature, it does so only at the expense of decreased power output and even serious damage to the engine in the more extreme cases.

Not a Strictly Cold Weather Fuel

By specially processing the normal natural gasolines, it has been possible to produce a fuel possessing many advantages over even the best grades of domestic aviation gasolines. Although the high volatility of this product and its great advantage over domestic aviation gasolines during cold weather operation has been particularly stressed in this article, it is by no means strictly a cold weather fuel. The writer has simply tried to point out that the majority of operators have been obliged to maintain excessive temperatures in the tanks, carburetors and cylinders of their engines in order to operate and heat the fuel which has been available in the past.

A high grade of aviation natural gasoline has inherent anti-foam properties which are considerably better than those of domestic aviation and even equal to some of the highly "doped" fuels. Naturally this feature permits the use of this product in engines of high compression ratio without the addition of anti-foam compounds.

By properly refining and rectifying this product, it has been possible to retain the high gravity and consequently light weight so desirable in aircraft operation, without retaining the high vapor pressure and "wild" material usually associated with gasolines of similar gravity. The higher grades of aviation natural gasolines which are now available are even more stable and dependable for high altitude and hot weather flying than gasolines made to conform to the old domestic aviation specifications.

It should be pointed out, however, that there are a great variety of different grades of aviation gasolines, and that all are not suitable for use in an aviation fuel. Operators should use the same care in selecting this product that they would in buying gasolines with which they are more familiar.

Production Planning and Control

(Continued from page 475)

of the drawings, and the Engineering Department should co-operate to secure this.

Standard sheet-cuts should be set, and all drawings, without exception, held to these sizes. It is more economical to waste a few square inches of drawing- or blueprint-paper—than it is to bent continually through a lot of odd-sized sheets. These sheet-cuts should all be multiples of the standard. This is correctly 8 1/2 in. x 11 in., "letter-size", although some other sizes have also been used, such as 8 1/2 in. x 14 in. (exp. size), 9 in. x 12 in., and 9 1/2 in. x 12 in. (quarter-royal size). Which ever is adopted, no smaller sheet than this should be

For ships that land in the night



The G-E Airport twin floodlight

The G-E Airport twin floodlight, with a beam spread of 80 degrees in the horizontal plane and only six degrees in the vertical, gives the necessary illumination for landing.

It uses incandescent MAZDA lamps and is, therefore, inherently suited for remote control. Trained operators are not required. Ask the aviation lighting specialist at the nearest G-E sales office.

Complete
Lighting Systems for
Airports and Airfields
Airport Floodlights
Airport Beacons
Emergency Lights
Incandescent
Fluorescent
and Neon Cables



TRADE
MARK

GENERAL ELECTRIC

GENERAL ELECTRIC COMPANY, SCHENECTADY, N. Y. SALES OFFICES IN PRINCIPAL CITIES

PlaneTalk

Thanks, Mr. Parks

"TRAVEL AIR, Wichita, Kan.
We are especially pleased with our new Travel Air (Whirlwind). We believe that Travel Air is the very best trained ship ever built. We have more than 90 students in our school. Both pilots and students are very happy with our Travel Air equipment.
PARKS AIR LINES, Inc.
O. L. PARKS, Vice Pres.
St. Louis, Mo."

Story of Travel Air on opposite

Travel Air Manufacturing Co.
WICHITA, KANSAS

"The Standard of Aircraft Construction"



RADIO EQUIPMENT for AIRPLANES and AIRPORTS

The Radio Corporation of America is prepared to analyze and quote prices on modern aircraft equipment of the following types:

1. Plane to plane, and plane to ground combined telephone and telegraph equipment
2. Airport combined telephone and telegraph transmitters for communication between
 - (a) the plane and the airport ground station via radio telephony, or radio telegraphy, and
 - (b) between airports via radio telegraphy.
3. Remote transmitting equipment for guiding the planes during adverse weather conditions and suitable receivers to receive on the planes from the ground station between.

RADIO CORPORATION OF AMERICA
233 Broadway New York City

permitted. Small drawings are inconvenient for shop use. Assuming that 8 1/2 in. x 11 in. is the one selected, the list of standard sheets may be designed thus:

Standard Drawing Size

Designation Dimensions

A	8 1/2 in. x 11 in.
B	12 in. x 17 in.
C	17 in. x 22 in.
D	22 in. x 34 in.
E	34 in. x 44 in.
F	44 in. x 58 in. (unusual)

Sometimes a few long sheets are desired, such as:
G 8 1/2 in. x 22 in. or 11 in. x 34 in.
but no sizes should be standardized unless there is real need for them, and experience shows that there are seldom any. In fact, as multiplicity of drawing-sizes is a nuisance in the shop, it may be desirable to eliminate some of those first gone and standardize at the start on only three:

A	8 1/2 in. x 11 in.
C	17 in. x 22 in.
E	34 in. x 44 in.

No hardship will ordinarily be experienced from such a limitation.

So far as possible, but one piece should be shown on a sheet. Except for those and assembly drawings, which have to be on large sheets, the smaller and harder sizes should be used. Nine-tenths, or more, of all the work can be put on the smallest, or "A" size.

Part and Drawing Numbers

Every drawing must have a distinctive number, and every piece, part, or assembly which is purchased, made, or kept in stock must also have its number. These are commonly used and very important numbers. Drawing

numbers and Part-numbers may form two independent series, and where the systems of numbering are already well established this is often necessary. Some form of cross-indexing the two is then required. But when possible, it is of the greatest convenience to have the drawing-number and the part-number of a piece the same. This does not mean that every piece or assembly must necessarily have a drawing, or that every drawing must represent some piece or assembly. There may be numbered parts that have no drawings, and numbered drawings that represent something other than parts; but when a completed part does have a drawing, or a numbered drawing does represent a piece or an assembly, their numbers should, if at all possible, be the same.

Some foresight is necessary in providing a single numbering system that will serve both purposes. Two distinct plans are open for consideration: one for straight, consecutive plan, and the other the classified plan. In the straight, consecutive plan of part and drawing-numbers are taken from one consecutive series, strictly in order, with no attempt to group or classify them. The number carries no meaning whatever, and the same or description added up due to the part or drawing-number. Drawings which happen to be close together in the series of numbers and the first, have no necessary relation to each other, and drawings of related things may be numbered and filed widely apart. A card or number index is required, arranged according to name or description, in which to look up the numbers of parts and drawings. To be dependable, this must be kept in good shape, preferably by some clerk (not a draftsman or an office-boy) whose special duty it is to assign and record the numbers, arrange the cards, and file the drawings. Notwithstanding all these complications, this is a good and useful system.

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Length overall	23 ft. 2 in.
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Wing loading	5.3 lb. per sq. ft.
Power loading	13.9 lb. per h. p.
Weight empty	1,500 lb.
Empty load	1,960 lb.
Pay load	230 lb.
Gross load	2,300 lb.
High speed at sea level	100 m. p. h.
Cruising speed at sea level	110 m. p. h.
Rate of climb at sea level	3,000 ft. per min.
Service ceiling	35,000 ft.
Landing speed	45 m. p. h.
Normal cruising range	67 gal. fuel
Maximum speed	100
Cruising speed	715

Production in the Travel Air Factory

(Continued from page 473)
out interfering with the movement of other materials on the main floor, which speeds up production.
"There is no stoppage of materials from the time they come into the plant until they emerge as a completed airplane," said Walter Dean, president of the Company, in commenting upon the manufacturing plant. "We have no stock of raw materials in storage, and no stock of



A view of a section of the wing construction department of the Travel Air factory.

planes on hand. We are turning out planes on two shifts and are employing more than 225 men. Our planes are being sold on five different mail lines. We haven't an opportunity to build for stock. By this arrangement we haven't money tied up in stock of materials or planes. We are not paying interest on 'non-motion'."

Mr. R. S. Fogg about the WACO-EDO Seaplane

MR. R. S. FOGG of The Waco, N. H., was flying for 18 years and was operating flying boats on Lake Winnepesaukee for five years. He has enough commercial flying experience to choose the right kind of equipment. He has control over 11,000 passengers without the slightest injury. He notices that modern, safe and efficient equipment is necessary for success of commercial flying. This year he replaced his faithful flying boat by a Waco 10 seaplane equipped with the "The Lear" float. Lake Winnepesaukee is surrounded by mountains. On many a bright sunny day the gusty offshore wind makes it dangerous to operate a vintage flying boat. Now, with the powerful Wright engine in a Waco Edo Seaplane he can operate in any



weather. While the Seaplane carries only two paying passengers against three in a flying boat, Mr. Fogg receives a larger volume of business because of larger number of flying days. Mr. Fogg said his Waco-Edo Seaplane very easy to handle on the water. He brings it head on to the inclined platform, where the men sit and standing in the photograph, down the engine off and into the Seaplane slide up the platform until it stops. Then the machine jolts it off, and

turns the ship around by the wing and tail without going into water. Two passengers, fourfold, two even get in, the pull of the H-shaped motor known, and the Seaplane is towing again for take-off. The whole operation takes less than a minute.



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